

Computer Controlled Compression Testing Machine

Machine Model: TMA-YAW-2000/3000 S/D





1. Application

This series compression testing machine is mainly designed for compression test of building material items, such as concrete cube, concrete blocks, cement specimen, and bricks etc, also used for compression performance test of rubber pad and top forge test of metal. With new design idea and advanced technology, this series have more advantages in appearance, operation & applications. It is the ideal test equipment for quality control at industry & mineral enterprises, education in high schools, and technology researches at scientific institutes.

2. Standards:

It is conformed to EN 12390-3, 12390-4; BS 1881,ASTM E4, ASTM C139, ISO7500-1, EN10002-2, BS 1610, DIN51220, C1231 –AASHTO T22 -NF P18-411 -UNE 83304, 7242 etc.

3. Applicable Specimen size:

Extensive ranges for Cubic sample: 100mm, 150mm, 200mm and more;

Rectangular sample: 400x200x200mm, 400x200x400mm etc;

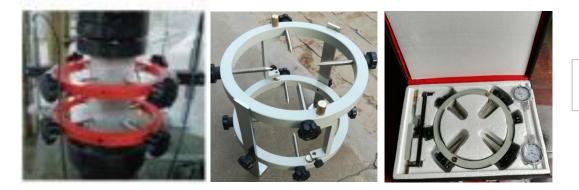
Cylindrical sample dia.150x300mm, dia.100x200mm, dia. 200x400mm or others as per customer required.

Remark: test space & compression platen can be customized according to specified specimen size.

4. Product description:

Structure:

- 1) Welding structure provides the higher stiffness of load frame;
- 2) Safety covers is mounted around the columns to protect the operator, the front gate is with interlock switch to prevent machine operation when gate is open.
- 3) Modulus of Elasticity for concrete (optional)
- Dual-side average extensometers or compress-o-meter with LVDT measuring device can be applied with this machine for determination of Modulus of Elasticity of concrete specimen.(optional)



LVDT



Extensometers

5. Main Specifications

| Model | YAW-2000S | YAW-2000D | YAW-3000D | | |
|----------------------------|---|-----------|-----------|--|--|
| Max. Load | 2000kN | 2000kN | 3000kN | | |
| Control method | Computer auto control loading process | | | | |
| Test space adjustment mode | YAW-2000S Manual screw adjust | | | | |
| | YAW-2000D /YAW-3000D Electric ball screw adjust | | | | |

| Test class | 1 class | | | | |
|--|-----------------------|--------------------------|--|--|--|
| Load measuring range | 4-100% of F.S | | | | |
| Load accuracy | ±1.0% | | | | |
| Upper compression platen (mm) | 220x250 | 220x250 | | | |
| Lower compression platen (mm) | 220x250 | 220x250 | | | |
| Piston stroke(mm) | 50 | 50 | | | |
| Distance between upper and lower plate | 320mm | 320mm | | | |
| Power supply | 240v AC, Single phase | , 3 phase also available | | | |
| Overall dimension (mm) | 1200x450x1150 | 1200*600*1200 | | | |
| Weight (kg) | 650 | 1000 | | | |

6. Configuration :

- 6.1 High strength main unit- 1 set
- 6.2 one-piece Oil source control cabinet-1 set
- 6.3 High precision pressure sensor-1pc
- 6.4 computer- 1 set
- 6.5 HPA4 printer- 1 pc;
- 6.6 Compression grip-- 1 set
- 6.7 High performance low noise plunger pump-1set
- 6.8Single-phase asynchronous motor- 1set
- 6.9 High precision electro-hydraulic proportional servo valve and valve block group-1set
- 7.0 Precision oil filter- 1pc
- 7.1 Jean type oil source control cabinet shell- 1set
- 7.2 Test and control system- 1set;
- 7.3 Test special software under WINDOWS 1set

Control system :

The system include the digital servo valve, high precision sensor, controller and software. High control precision, good reliable, meet the test GB, ISO, ASTM and other test standard of cement, mortar, concrete test requirement.

| | rTest¥7.1 - [300 | | | | | | | | |
|----------|-----------------------|-----------|--------------------|---------------|------------------------|-----------------|---------------------|------------------|--------------|
| | mction(S) System Sett | - | | _ | | 1 | | | |
| Choo | | Calibrate | Verify Hold | End Group | <mark>≮</mark> Quit | | | | |
| | Load(kN) | C Tare | Strength(MP | a) | Speed | (kN/s) | Concret | te Split Tei | nsile |
| | 0.00 | Peak(kN) | 0.0 | | 0.00 | Time(s) | Test Num : | 1124 | |
| | 0.00 | 0.00 | 0.0 | | 0.00 | 0.0 | Strength Grade: | C15 | • |
| | | | | | | | Sample Days(Day): | 7 | • |
| | | L o | ad - Time Curve | | | | Specification(mm) : | 150*150* | 150 💌 |
| 150 | · | | | | | | Correction Factor : | 1 | - |
| 135 | | | | | | | Stress Speed(MPa/s |): 0.02 | • |
| | | | | | | | Load Speed(kN/s): | 0.71 | |
| 120 | 1 | | | | | | Sample Count : | 2 | <u> </u> |
| 105 | | | | | | | Whether Successive | | |
| 90 | | | | | | | Delay Time(s) : | 28 | _ |
| | | 1 | | 1 | | | | 🖓 Test informa | ition set |
| Load(kN) | í | | | | | · | 1000 C | ad(kN) St | rength(MPa) |
| ු 60 | | | | | | | 1 | | |
| | | | | | | | 2 Valid Load | | |
| 45 | | | | | | | Valid Strength | | |
| 30 | · | | | | | | | | |
| | | | | | | | | | |
| 15 | 1 | | | | | | | | |
| C | 0 2 | 4 6 | 8 10 12 | 14 | | 18 20 | | | C |
| | 0 2 | 4 Б | 8 10 12 Time(s) | 14 | 16 | 10 20 | Run | Stop | Reset |
| ning: | | Status | | System Status | : Connected Co | ontrol status : | auto control Curre | nt relative code | Current valv |

Hydraulic system :

The hydraulic oil in the oil box through the motor to drive the high pressure pump entering into the oil channel, flowing though one way valve, high pressure oil filter, differential pressure valve group, servo valve into the oil cylinder. The computer send out signal to the servo valve to control the servo valve openings and direction, lin order to control the flow quantity into the cylinder and realize the constant speed test force control.

System function:

*. Force closed loop control function; Can realize constant force rate and stress rate loading

* Adopting computer to realize the electronic test, automatic test; Computer result and print report;

| - | | | |
|---------------|---------------------------------------|----------------------|--|
| Basic Setup | Basic information | | |
| _ | Test Method Name | Concrete Compression | |
| 1 | Networking Identifier | | |
| Initial Stage | Standard Conformity | EN 12390-3 | |
| | Test Type | Bend/Flexure | |
| | Lower Support Span | 0 | |
| Test Stage | SENSORS SETUP | | |
| | Load Cell | Load NO.1 | |
| | Unit | kN | |
| Specimen | Break Judgment Conditions | | |
| operation | Breaking Beginning (N) | 1000 | |
| | Load Dropping Percentage (%) | 90 | |
| | Terminated Test Validity | | |
| | Actuator Action Setup | | |
| | After Test Our | Ashustar Datura | |
| | | Laburda e Dokure | |

| 9) | <u>File</u> <u>E</u> dit | View | Insert | F <u>o</u> rmat | Tools | <u>D</u> ata | Window | <u>H</u> elp | A | | |
|----|--------------------------|----------|----------------|-----------------|--------|-----------------|---------|--------------|---|--|--|
| 2 | 🗃 🖬 🖪 | 8 8 | | 9 🛍 🐰 | 6 B | • 1 | 19 + (° | - 8 | Σ | | |
| 1 | 12 | | | | | | | | | | |
| | F11 | - | f _x | | | | | | | | |
| | A | | Б | | | С | | D | | | |
| E. | Compression Test Report | | | | | | | | | | |
| | Report No.: | | | | | | | | | | |
| 3 | Test Lab | Test Lab | | | | Sample Supplier | | | | | |
| | Test Standard | i. | | | Mach | ine Name | 1 | | | | |
| 5 | Sample Spec |) | | | Stren | gth Grade | 1 | | | | |
| ; | Sample Age | 3 | | | Cuttin | g directio | n | | | | |
| 8 | Operator | | | | | Date | | | | | |
| 3 | Others | 1 | | | | | | | | | |
| 0 | No. | | Loso | Ы | | trength Mpa | | | | | |
| 1 | | 24 | | | 2 | | | | | | |
| 2 | Conclusion | | | | | | | | | | |